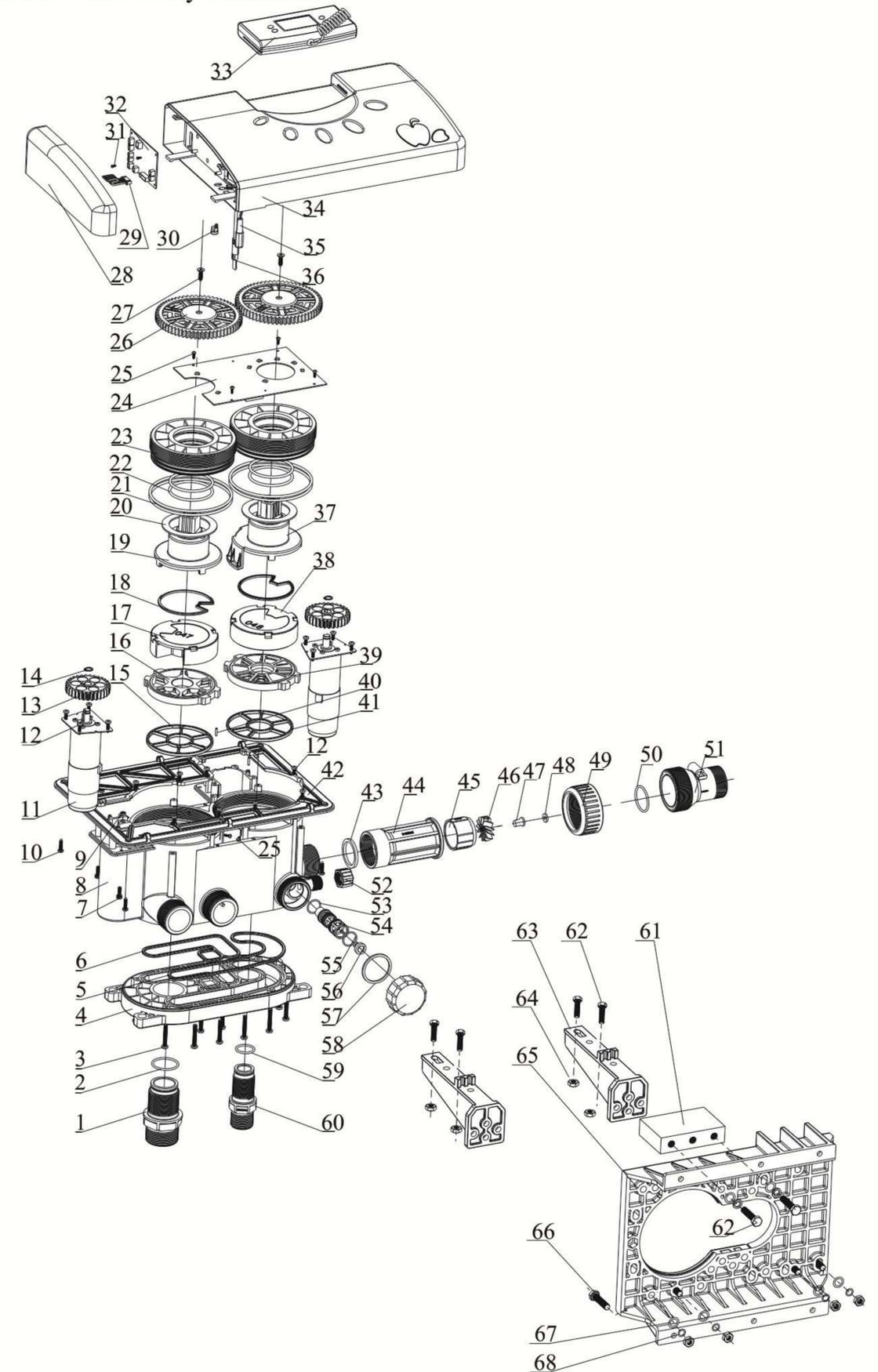## 3.8.Assembly & Parts

93610/17610 Valve Body Assemble

93610/17610 Valve Body Components and part Number

Item No.	Description	Part No.	Quantity
1	Reducer	8458055	1
2	O-ring 35.5×2.65	8378086	1
3	Screw M5×35	8902017	17
4	Valve Body	8022151	1
5	Seal Ring	8371027	1
6	Seal Ring	8371028	1
7	Screw (3 parts) M4×16	8902006	4
8	Valve Body	5022043	1
9	Nut	8940002	1
10	Screw ST3.9×16	8902016	4
11	Motor	6158038	2
12	Screw ST ST3.9×16	8909044	16
13	Motor Gear	5241008	2
14	Locking Ring	8994009	2
15	Seal Ring	8370071	1
16	Fixed Disk	8469044	1
17	Moving Disk	8459047	1
18	Moving Seal Ring	8370018	2
19	Shaft	8258005	1
20	Anti-friction Washer	8216006	2
21	O-ring 117.6×3.55	8378133	4
22	O-ring 59.92×3.53	8378110	4
23	Fitting Nut	8092032	2
24	Locating Board	6380002	1
25	Screw ST2.9×9.5	8909008	4
26	Gear	5241015	2
27	Screw ST4.8×19	8909018	2
28	Front Cover	8300028	1
29	Wire for Locating Board	5511010	1
30	Wire Clasp	8126004	3
31	Screw ST ST2.2×6.5	8909004	2
32	Control Board	6382019	1
33	Display Control Box Assembly	5356029	1
34	Dust Cover	8005029	1

Item No.	Description	Part No.	Quantity
35	Power Wire	5513001	1
36	Probe Wire (93610)	6386001	1
	Probe Wire (17610)	6386009	
37	Shaft	8258026	1
38	Moving Disk	8459048	1
39	Fixed Disk	8469045	1
40	Pin 2.5×12	8993004	2
41	Seal Ring	8370072	1
42	Connect Board	8152014	1
43	Washer	8371030	1
44	Connect Fitting	8458062	1
45	Fixed Connector	8109040	1
46	Turbine	5436009	1
47	Rotate Core	8211003	1
48	Bushing	8210002	1
49	Animated Nut	8947023	1
50	O-ring 50.39×3.53	8378107	1
51	Shell	5002004	1
52	Nut	8940016	1
53	O-ring 19×1.8	8378021	1
54	Throat, Injector	8467022~8467025	1
55	O-ring 20×1.8	8378024	1
56	Nozzle, Injector	8454027~8454030	1
57	Seal Ring	8371006	1
58	Injector Cover	8315013	1
59	O-ring 24×2.6	8378061	1
60	Reducer	8458056	1
61	Fixed Part	8109041	1
62	Hex Bolts M10×35	8920001	6
63	Fixed Part	8109043	2
64	Hex Nut M10	8940023	8
65	Fixed Part	8109061	1
66	Hex Bolts M10×45	8920007	4
67	Washer	8952006	6
68	Spring Washer	8953006	6

Remark: For item No.54, the standard configuration is 8467024; for item No.56, the standard configuration is 8454029.