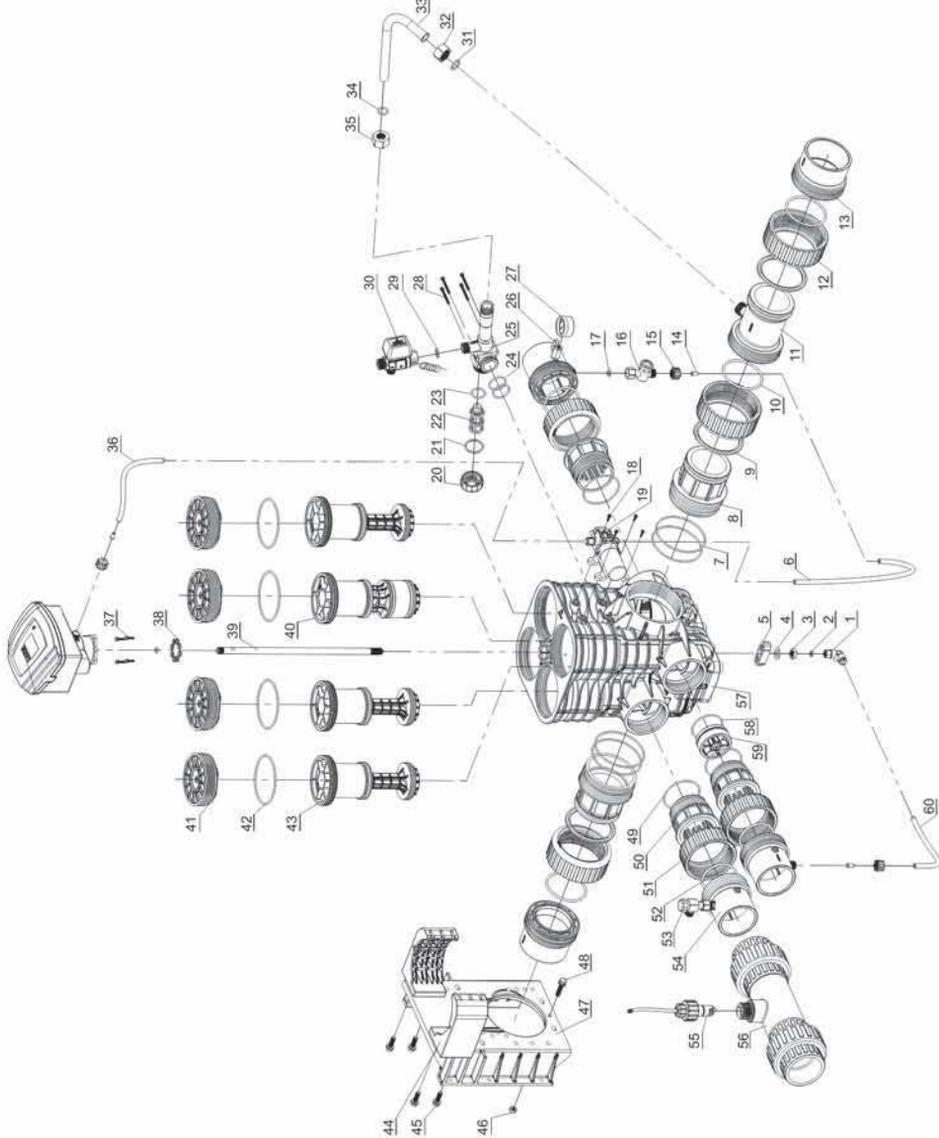


3.8.Assembly & Parts

63650 Structure(Main valve body part)



MODEL 53550-F96B1/53650-F96B3/63550-F96A1/63650-F96A3

63650 Valve Body Components and Part No.

Item No.	Description	Part No.	Quantity	Item No.	Description	Part No.	Quantity
1	Air Pipeline Connector	5455001	1	31	Washer	8371001	1
2	Seal Washer	8371011	2	32	Nut	8940006	1
3	Nut	8940005	1	33	Elbow Pipeline	8457072	1
4	Washer	8952003	1	34	O-ring	8378113	1
5	Gasket	8156003	1	35	Nut	8940007	1
6	Air Pipeline	8465010	1	36	Air Pipeline	8465012	1
7	O-ring	8378218	4	37	Hexagonal Bolt Set	5851006	4
8	Connector	8458081	2	38	Seal Washer	8371047	8
9	Clip	8270011	3	39	Pipeline	8457075	1
10	O-ring	8378219	3	40	Piston	5450002	1
11	Connector	8458078	1	41	Plug	8315037	4
12	Animated Nut	8947030	3	42	O-ring	8378214	4
13	Connector	8458077	2	43	Piston	5450001	3
14	Pipeline	8457025	3	44	Support	5156002	2
15	Hexagonal Nut	8940016	3	45	Hexagonal Bolt Set	5851001	4
16	Filter Valve	3914001	1	46	Hexagonal Bolt	8940023	1
17	Seal Washer	8371044	1	47	Fixer	8109053	1
18	Screw, Cross	8909019	4	48	Hexagonal Bolt Set	5851009	1
19	Diaphragm Pump	2976091	1	49	O-ring	8378199	3
20	Injector Cover	8315013	1	50	Connector	8458080	3
21	Seal Washer	8371006	1	51	Animated Nut	8947031	3
22	Nozzle	8454032	1	52	O-ring	8378216	12
23	O-ring	8378104	1	53	Corner Valve	3911004	1
24	O-ring	8378101	2	54	Connector	8458079	3
25	Injector Body	8008011	1	55	Turbine	5295004	1
26	Pressure Gauge Protect Valve	2976013	1	56	Tee Valve	5457026	1
27	Pressure Gauge	6342001	1	57	Valve Body	5022068	1
28	Hexagonal Bolt Set	5851005	4	58	O-ring	8378217	1
29	Seal Washer	8371019	1	59	Flow Control	8468072	1
30	Ball Valve	6922075	1	60	Air Pipeline	8465013	1

MODEL 53550-F96B1/53650-F96B3/63550-F96A1/63650-F96A3

Note:

- For 63550 components, there is no #55 and #56.
- For 53650 components, there is no #9~#11. Change #20~#25, #28~#35 to 1 piece of 8323012, 4 pieces of 5851006 and 2 pieces of 8378101.
- For 53550 components, there is no #55 and #56.