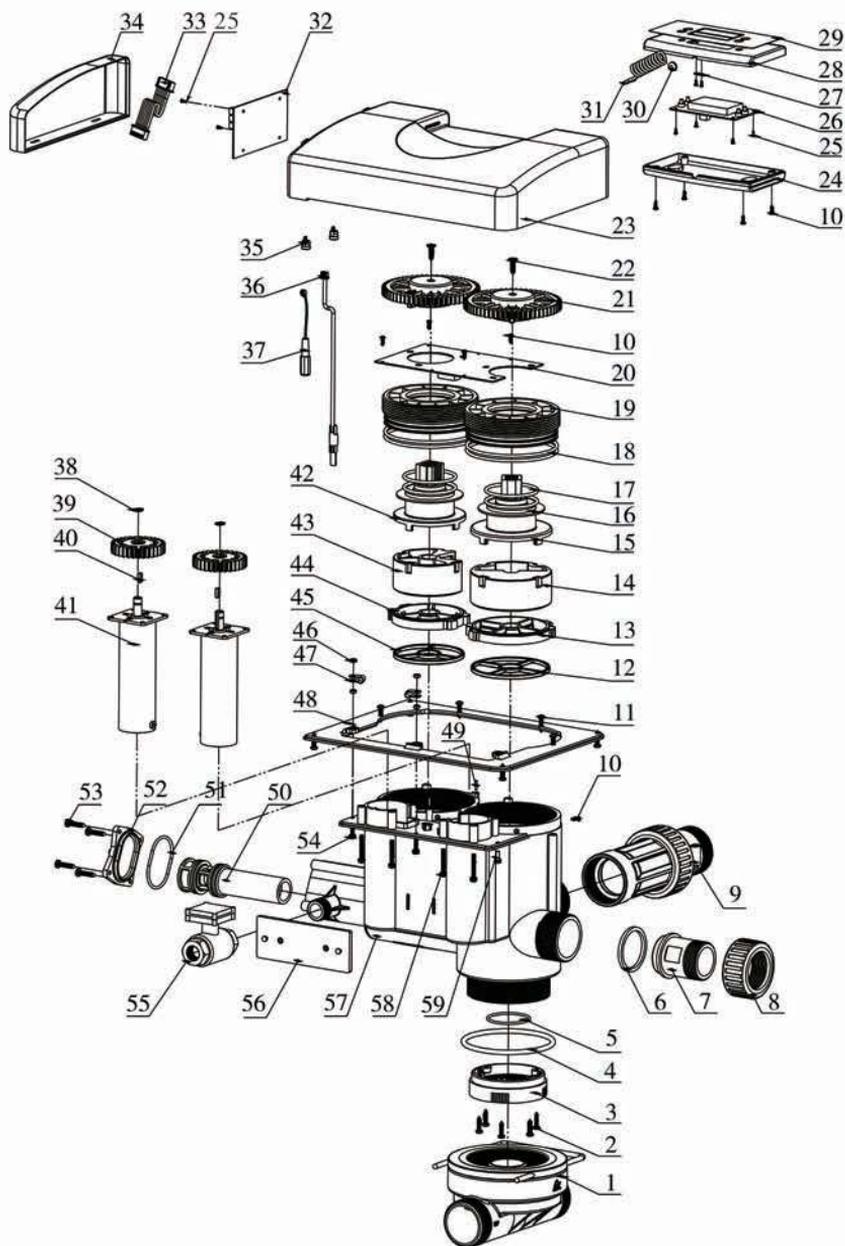


MODEL: 63518-N77A1/63618-N77A3/53518-N77B1

**8. Assembly & Parts**

N77A3/63618 exploring drawing



MODEL: 63518-N77A1/63618-N77A3/53518-N77B1

## N77A1/N77A3 Valve Body Components (Item No. 9, 36 only for N77A3)

Item No.	Description	Part Number	Quantity	Item No.	Description	Part Number	Quantity
1	Side-mounted Connector	5458002	1	31	Three-core Spring	5517001	1
2	Screw, Cross ST3.9×13	8909003	5	32	Control Board	6382030	1
3	Connector	8458018	1	33	Wire for Locating Board	5511006	1
4	O-ring 104.6 × 5.7	8378146	1	34	Front Cover	8300012	1
5	O-ring 50.47×2.62	8378308	1	35	Toggle	8126004	2
6	Sealing Gasket	8371008	1	36	Probe wire	6386003	1
7	Brine Line Flow Control	8468012	1	37	Wire for power	5513001	1
8	Animated Connector	8947005	1	38	Locking Ring	8994009	2
9	Flow meter	5447003	1	39	Small Gear	5241008	2
10	Screw, Cross ST2.9×9.5	8909008	14	40	Button C4 × 12	8971001	2
11	Screw, Cross ST3.9×16	8909016	8	41	Motor	6158036	2
12	Sealing Ring	8370044	1	42	Shaft	8258012	1
13	Fixed Disc	8469022	1	43	Fixed Disc	8459023	1
14	Moving Disc	8459024	1	44	Moving Disc	8469021	1
15	Shaft	8258005	1	45	Wire for power	8370042	1
16	Anti-friction Washer	8216006	2	46	Hexagonal Nut	8940002	5
17	O-ring 59.92×3.53	8378110	4	47	Cable clip	8126002	2
18	O-ring 107.54×3.53	8378112	4	48	Junction Plate	8152009	1
19	Pressure Nut	8092009	2	49	Pin 2.5 × 12	8993004	2
20	Locating board	6380017	1	50	Injector	5468019	1
21	Gear	5241007	2	51	O-ring 52×3	8378096	1
22	Screw, Cross ST4.8 × 19	8909018	2	52	Injector Cover	8315007	1
23	Dust Cover	8005011	1	53	Screw, Cross ST4.8×25	8909021	4

**MODEL: 63518-N77A1/63618-N77A3/53518-N77B1**

24	Board Back Cover	8315008	1	54	Screw, Cross M4 x 20	8902007	2
25	Screw, Cross ST2.2 x 6.5	8909004	8	55	3/4" Ball Valve	2976008	1
26	Display Board	6381007	1	56	Display Shelf	8040003	1
27	Cable clip	8126001	1	57	Valve Body (ABS+GF10)	8022057	1
28	Board Front Cover	8300013	1		Valve Body (PPO+GF10)	8022139	
29	Sticker	8865011	1	58	Screw, Cross M4 x 32	8902010	8
30	Bushings	8126006	1	59	Screw, Cross M4 x 12	8902005	1

N77B,there are no item6, 7, 8, 9, 36 and 55.But increase one piece seal ring 8371019and one piece blind nut 8940004.