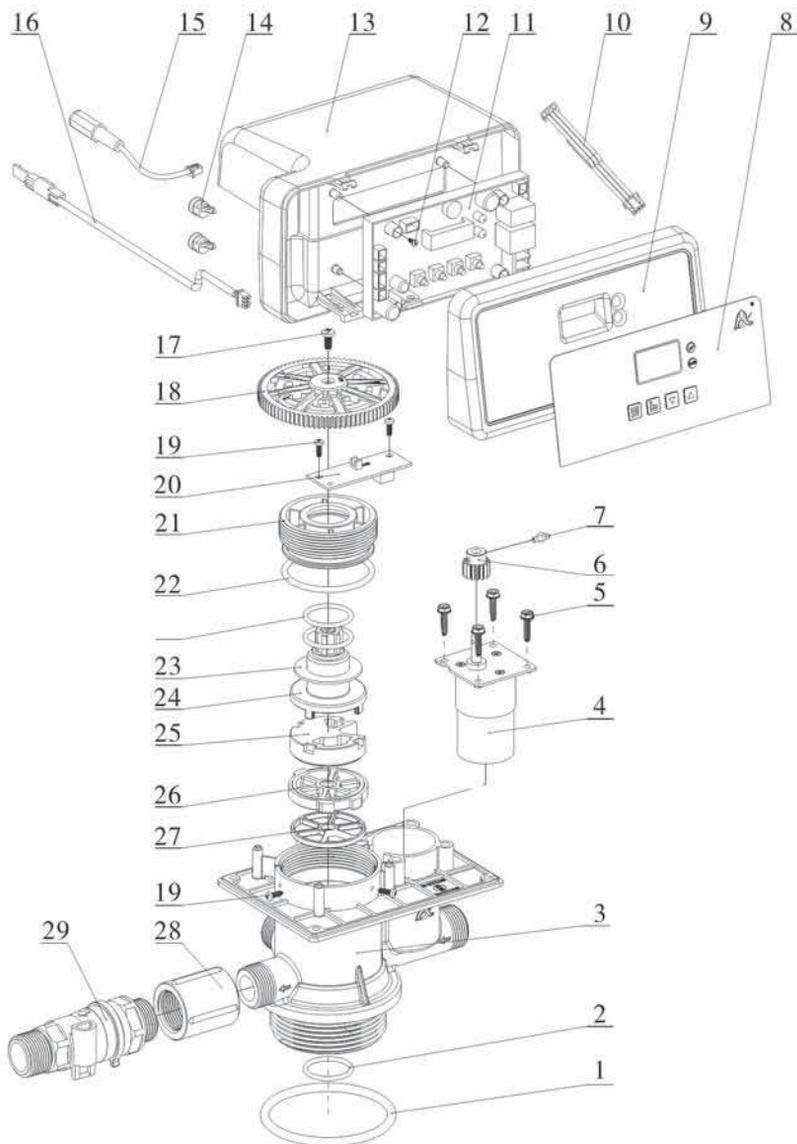


MODEL: F67Q/F71Q/F68Q/F69Q/F116Q/F117Q

Construction figure of F71Q3:



MODEL: F67Q/F71Q/F68Q/F69Q/F116Q/F117Q

F71Q3 Valve Body Components and No. [F71Q1 doesn't have No.16, 28 and 29, and change No. 8 from 8865176 (632) to 8865177 (633)]

| Item No. | Description | Part No. | Quantity | Item No. | Description | Part No. | Quantity |
|----------|-------------------------|---------------|----------|----------|------------------------|----------|----------|
| 1 | O-ring 73×5.3 | 8378143 | 1 | 15 | Wire for Power | 5513001 | 1 |
| 2 | O-ring 25.8×2.65 | 8378078 | 1 | 16 | Probe Wire | 6386014 | 1 |
| 3 | Valve Body (ABS+GF10) | 8022048 | 1 | 17 | Screw, Cross ST3.9×13 | 8909013 | 1 |
| | Valve Body (PPO+GF20) | 8022049 | | 18 | Gear | 8241038 | 1 |
| 4 | Motor | 6158006 | 1 | 19 | Screw, Cross ST2.9×9.5 | 8909008 | 5 |
| 5 | Screw, Cross ST3.9×16 | 8909044 | 4 | 20 | Locating Board | 6380033 | 1 |
| 6 | Small Gear | 8241010 | 1 | 21 | Fitting Nut | 8092007 | 1 |
| 7 | Pin | 8993003 | 1 | 22 | O-ring 50.39×3.53 | 8378107 | 1 |
| 8 | Label | 8865177 (633) | 1 | 23 | Anti-friction Washer | 8216010 | 1 |
| 9 | Front Cover | 8300059 | 1 | 24 | Shaft | 8258009 | 1 |
| 10 | Wire for Locating Board | 5511021 | 1 | 25 | Moving Disk | 8459019 | 1 |
| 11 | Control Board | 6382159 | 1 | 26 | Fixed Disk | 8469018 | 1 |
| 12 | Screw, Cross ST2.2×6.5 | 8909004 | 2 | 27 | Seal Ring | 8370038 | 1 |
| 13 | Dust Cover | 8005005 | 1 | 28 | Connector | 8458206 | 1 |
| 14 | Cable Clip | 8126004 | 2 | 29 | Flow Meter | 5447020 | 1 |