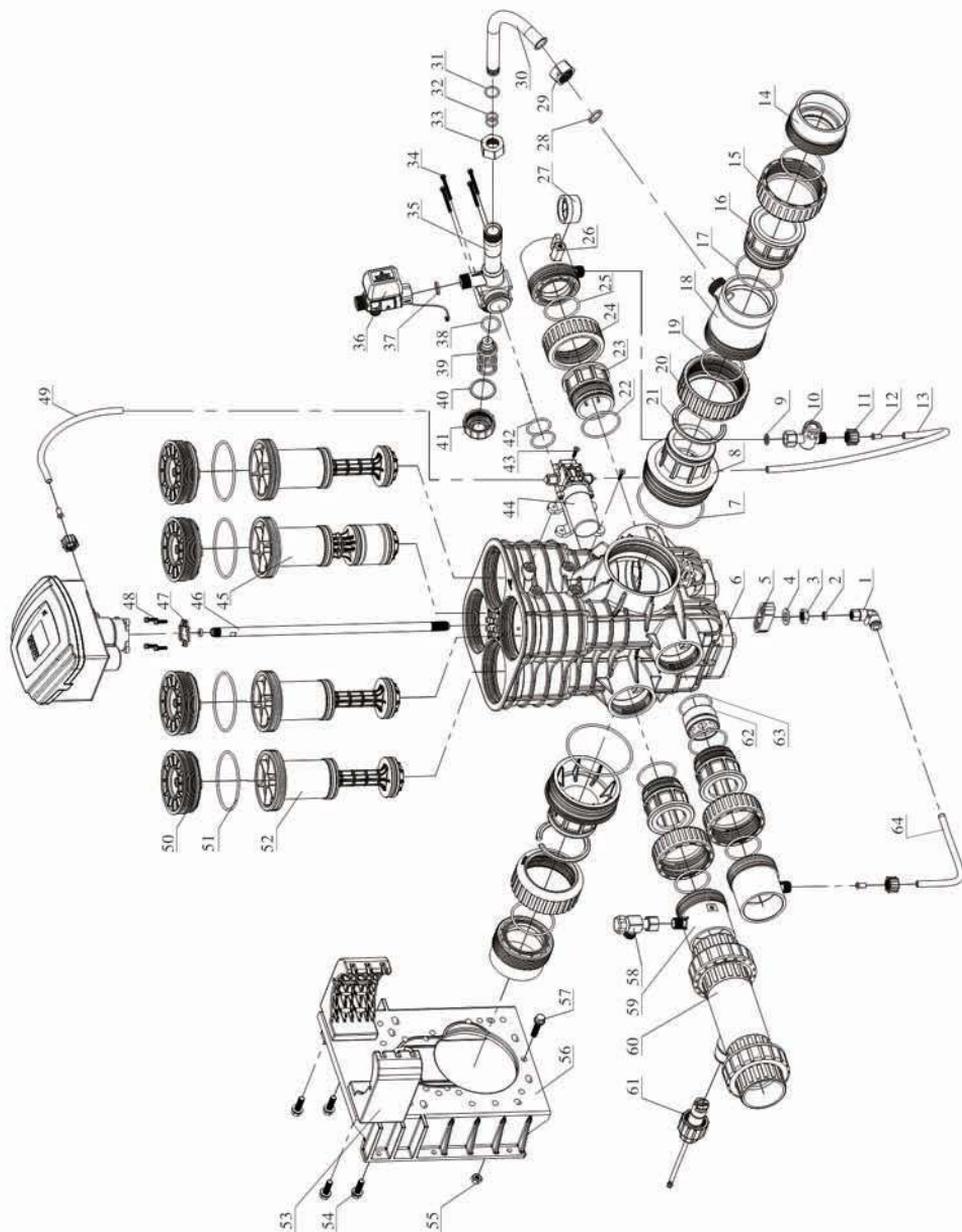


3.8. Assembly & Parts

63640B Structure (Main valve body part)



MODEL 51240B/53540B/53640B/61240B/63540B/63640B

63640B Valve Body Components and Part No.

Item no.	Description	Part No.	Quantity	Item no.	Description	Part No.	Quantity
1	Air Pipeline Connector	5455001	1	29	Nut	8940006	1
2	Seal Washer	8371011	2	30	Elbow Pipeline	8457103	1
3	Nut	8940005	1	31	O-ring	8378113	1
4	Washer	8952003	1	32	O-ring	8378162	1
5	Gasket	8156003	1	33	Nut	8940007	1
6	Valve Body	5022088	1	34	Hexagonal Bolt Set	5851005	4
7	O-ring	8378214	2	35	Injector Body	8008005	1
8	Connector	8458104	2	36	Ball Valve	6922075	1
9	Seal Washer	8371044	1	37	Seal Washer	8371019	1
10	Filter Valve	3914001	1	38	O-ring	8378104	1
11	Hexagonal Nut	8940016	3	39	Nozzle	8454024	1
12	Pipeline	8457025	3	40	Seal Washer	8371006	1
13	Air Pipeline	8465010	1	41	Injector Cover	8315013	1
14	Connector	8458024	2	42	O-ring	8378101	2
15	Animated Nut	8947008	1	43	Screw, Cross	8909019	4
16	Connector	8458022	1	44	Diaphragm Pump	2976091	1
17	O-ring	8378129	1	45	Piston	5450004	1
18	Injector connector	8458023	1	46	Pipeline	8457075	1
19	O-ring	8378138	3	47	Seal Washer	8371009	8
20	Animated Nut	8947036	2	48	Hexagonal Bolt Set	5851006	4
21	Clip	8270017	1	49	Air Pipeline	8465017	1
22	O-ring	8378127	3	50	Cover	8315064	4
23	Connector	8458020	3	51	O-ring	8378263	4
24	Animated Nut	8947007	3	52	Piston	5450003	3
25	O-ring	8378137	3	53	Support	5156004	2
26	Pressure Gauge Protect Valve	2976013	1	54	Hexagonal Bolt Set	5851001	4
27	Pressure Gauge	6342001	1	55	Hexagonal Nut	8940023	1
28	Seal Washer	8371001	1	56	Fixer	8109053	1

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57	Hexagonal Bolt Set	5851009	1	61	Impeller	5295004	1
58	Corner Valve	3911004.05	1	62	Flow Control	8468047	1
59	Connector	8458021	4	63	O-ring	8378125	1
60	Tee Joint	8457010	1	64	Air Pipeline	8465013	1

Note:

- For 63540B components, there is no #60 and #61.
- For 53640B components, there is no #15~#19, and change #28~#41 to 1 piece of 8323012 and 4 pieces of 5851006.
- For 53540B components, there is no #60 and #61 compared with 53640B product.