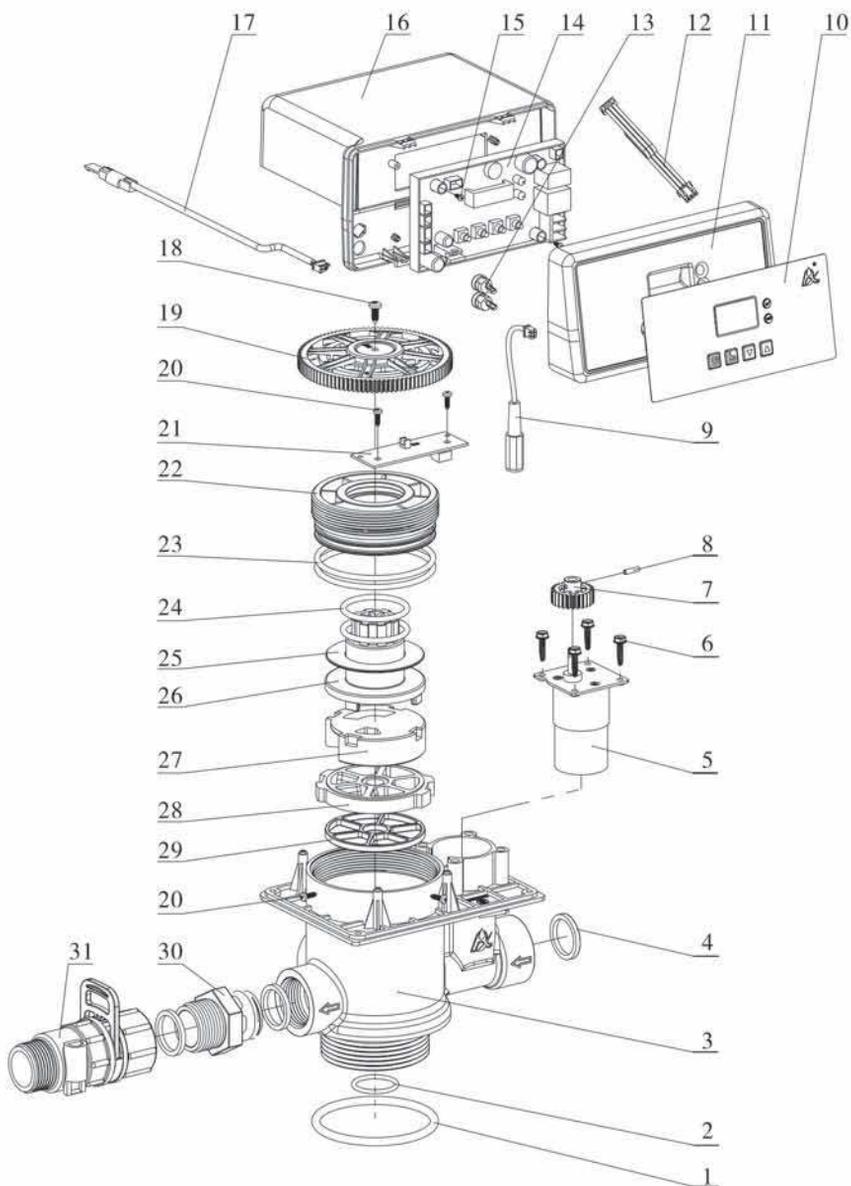


MODEL: F67Q/F71Q/F68Q/F69Q/F116Q/F117Q

Construction figure of F67Q3:



MODEL: F67Q/F71Q/F68Q/F69Q/F116Q/F117Q

F67Q3 Valve Body Components and No. [F67Q1 doesn't have No.17, 30 and 31, and change No. 10 from 8865174 (630) to 8865175 (631)]

Item No.	Description	Part No.	Quantity	Item No.	Description	Part No.	Quantity
1	O-ring 73×5.3	8378143	1	16	Dust Cover	8005091	1
2	O-ring 25.8×2.65	8378078	1	17	Probe Wire	6386014	1
3	Valve Body (ABS+GF10)	8022039	1	18	Screw, Cross ST3.9×13	8909013	1
	Valve Body (PPO+GF20)	8022040		19	Gear	8241034	1
4	Seal Ring	8371001	4	20	Screw, Cross ST2.9×16	8909008	2
5	Motor	6158021	1	21	Locating Board	6380032	1
6	Screw, Cross ST3.9×16	8909044	4	22	Fitting Nut	8092004	1
7	Small Gear	8241003	1	23	O-ring 73×3.55	8378128	2
8	Pin	8993003	1	24	O-ring 38.7×3.55	8378184	2
9	Wire for Power	5513001	1	25	Anti-friction Washer	8216004	1
10	Label	8865175 (631)	1	26	Shaft	8258004	1
11	Front Cover	8300060	1	27	Moving Disk	8459014	1
12	Wire for Locating Board	5511021	1	28	Fixed Disk	8469013	1
13	Cable Clip	8126004	2	29	Seal Ring	8370027	1
14	Control Board	6382159	1	30	Connector	8458205	1
15	Screw, Cross ST2.2×6.5	8909004	2	31	Flow Meter	5447018	1